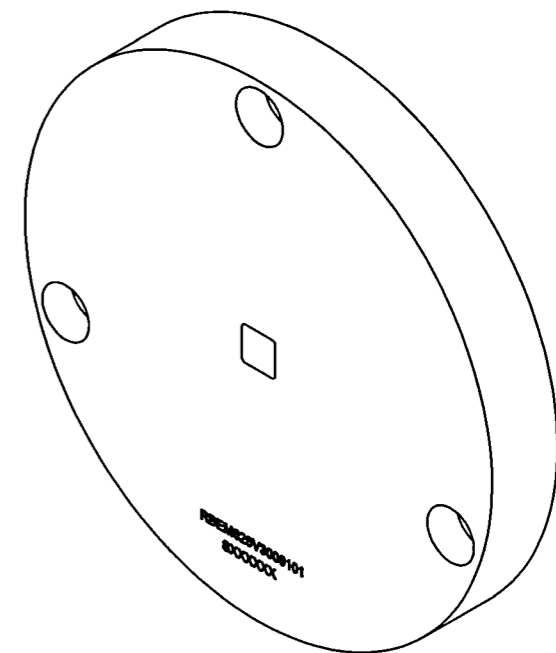


SECTION A-A

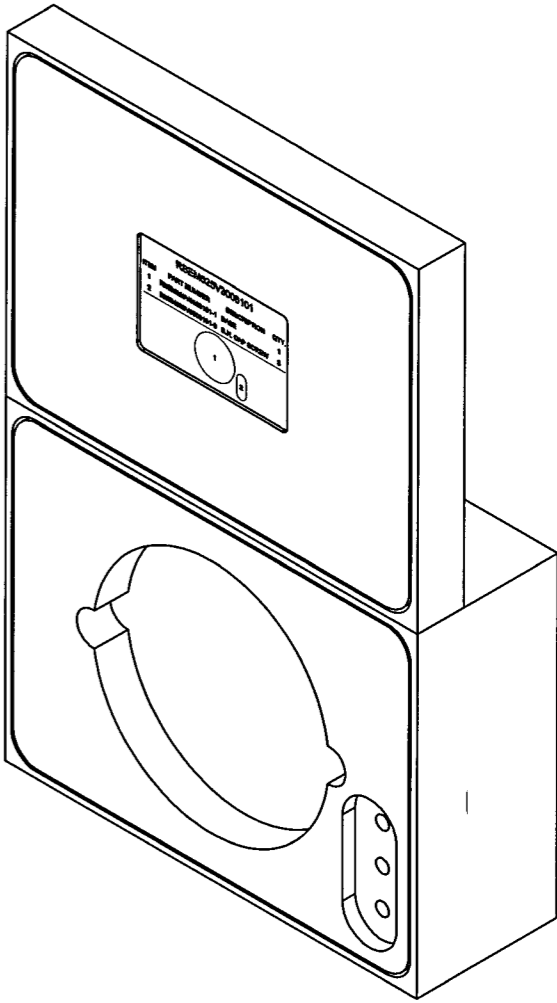
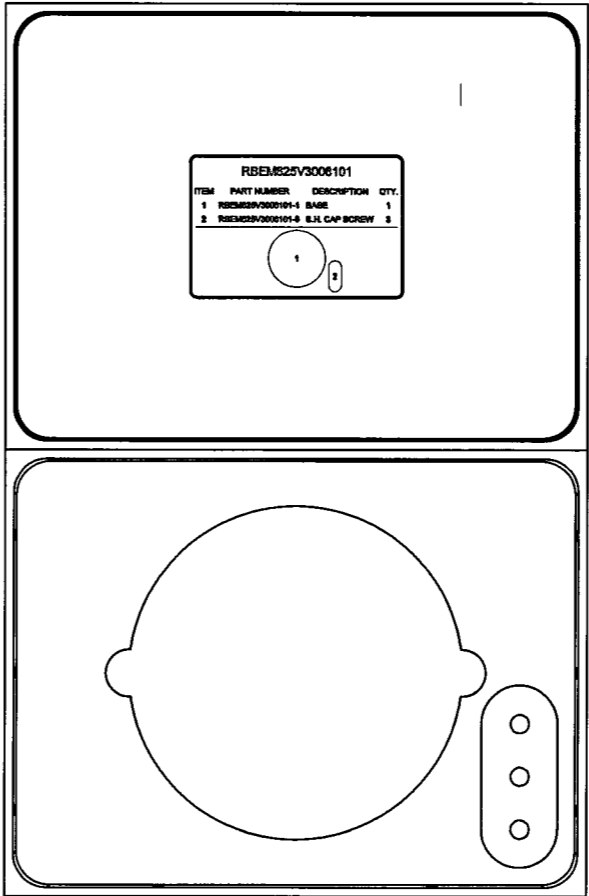
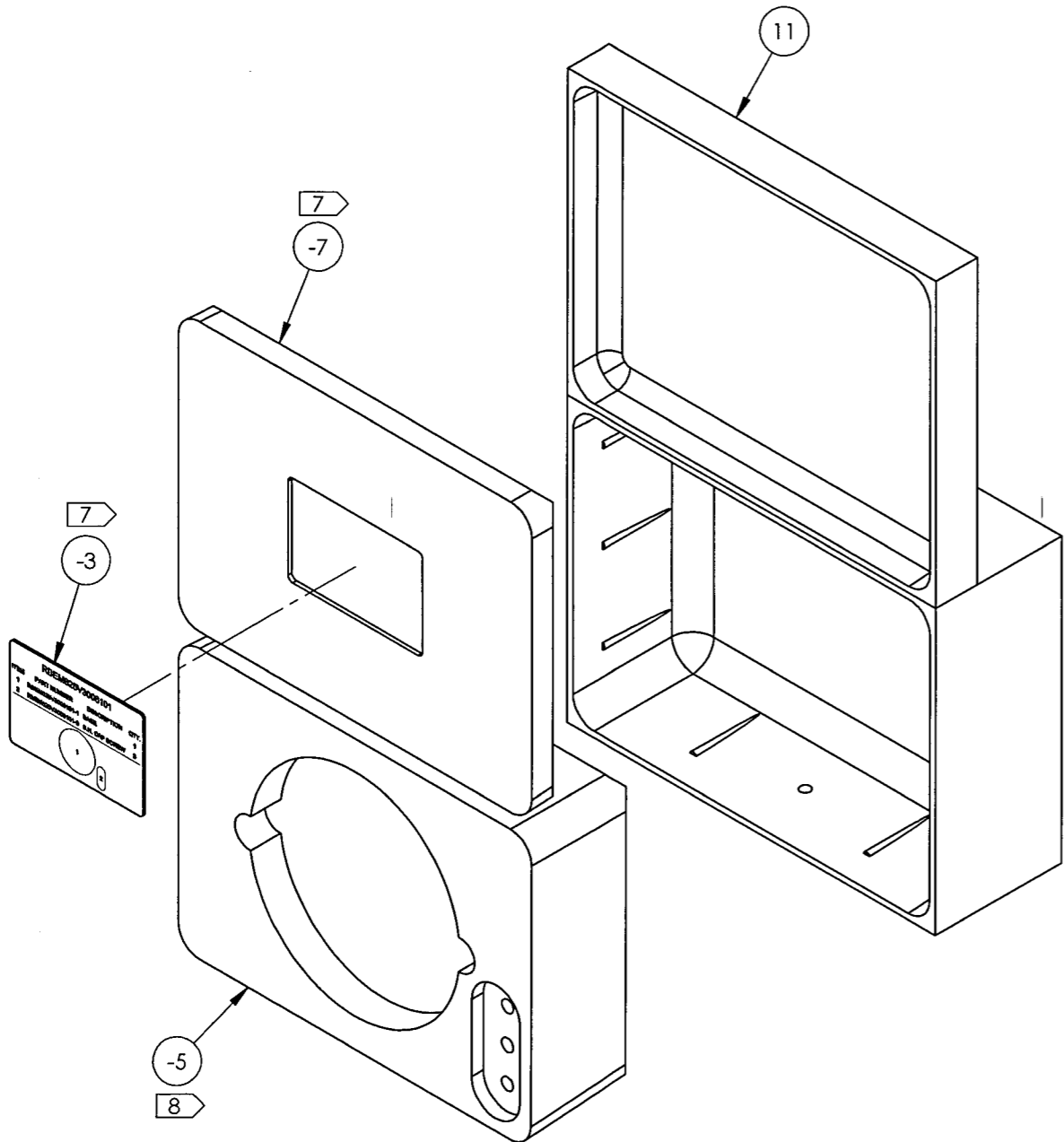
- NOTES:
- 1) MATERIAL: AISI 4140/4142
 - 2) HEAT TREAT: 28-32 Rc
 - 3) FINISH: ZINC PLATE
 - 4) SPEC: ASTM B633 TYPE I, SC 2
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE T/N "RBEM625V3006101" & S/N, ARIAL REGULAR, 1/8" HEIGHT, 0.010" DEPTH



RBEM625V3006101-1 BASE

TITLE BASE			
DWG NO. RBEM625V3006101-1			REV C
DESIGN BY:	VM 10/5/2017	.XXX $\pm .005$	FRACTIONS $\pm 1/8$
DRAWN BY:	VM 11/06/2017	.XX $\pm .01$	ANGLES $\pm 5^\circ$
CHECKED:	SAC 11/06/2017	.X $\pm .1$	SURFACES = 125
MFG. APPR:	DP 11/08/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/10/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/6/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	8.025 LBS
		SHEET 2 OF 6	
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ITEM #	QTY	PART #	TITLE	PG
-3	1	RBEM625V3006101-3	PLACARD	4
-5	1	RBEM625V3006101-5	BOTTOM FOAM	5
-7	1	RBEM625V3006101-7	TOP FOAM	6
11	1	PELICAN #APP-1400-E	PELICAN #APP-1400-E	-



- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) HOT GLUE -3 PLACARD TO THE -7 TOP FOAM

RBEM625V3006101-13 PACKAGING ASSY

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE PACKAGING ASSY			
DWG NO. RBEM625V3006101-13			REV C
DESIGN BY:	VM 10/5/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/06/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 11/06/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 11/08/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	VM 11/10/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/6/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 3 OF 6	
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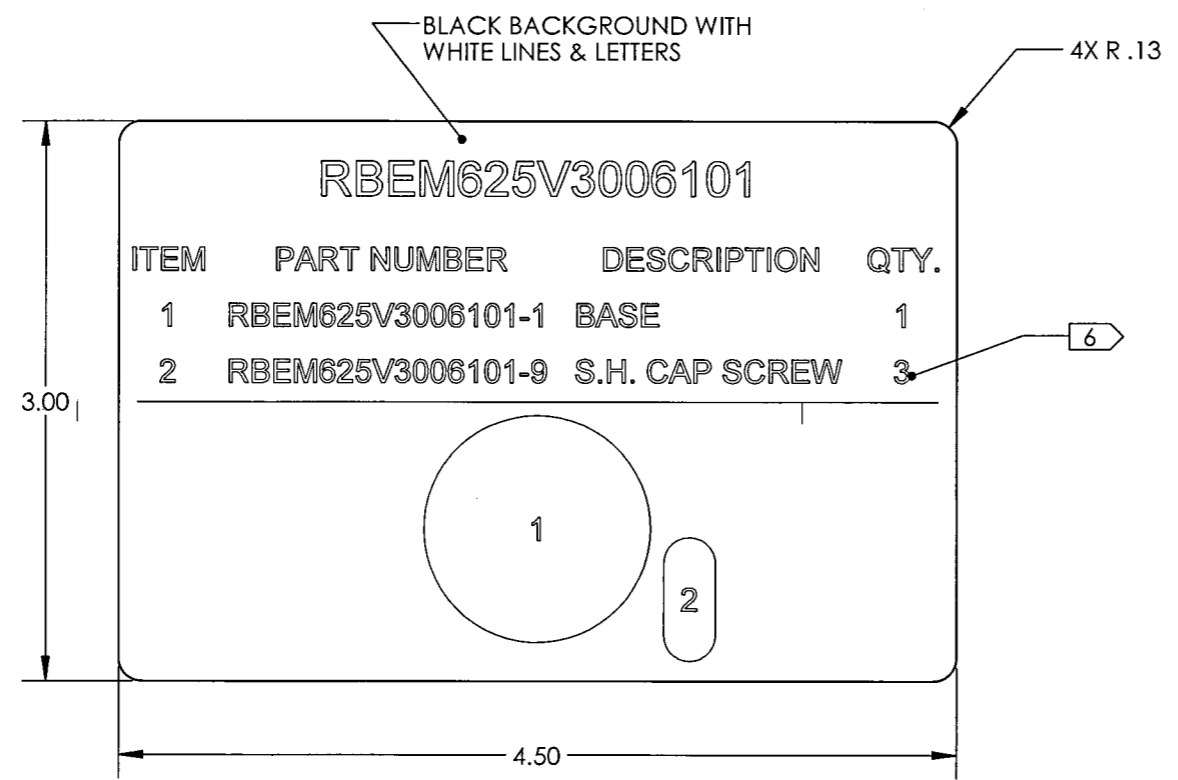
8 7 6 5 4 3 2 1

D

C

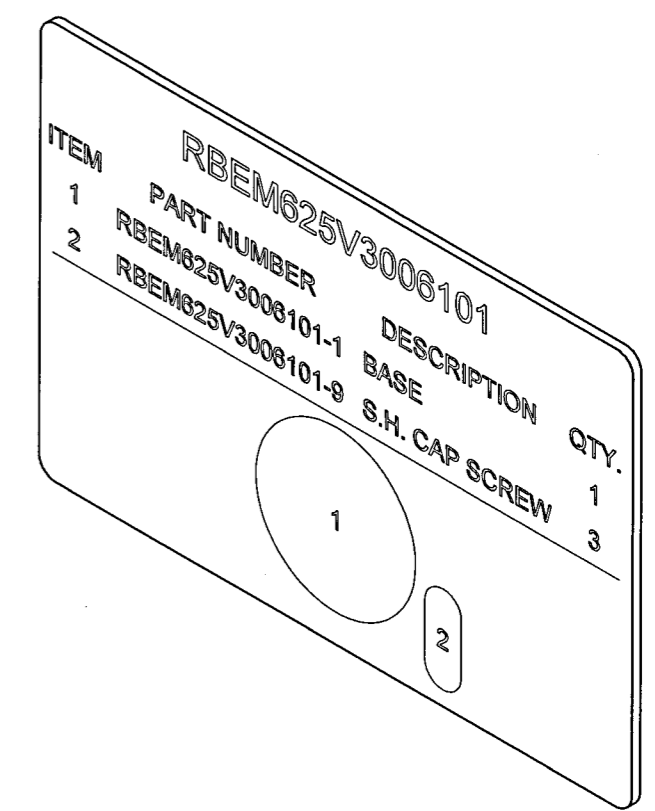
B

A



RBEM625V3006101-3 PLACARD

NOTES:
1) MATERIAL: MULTI-CRAFT PLASTIC #LM922402
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: LASER ENGRAVE PER RBEM625V3006101-3 LATEST REVISION PDF




D

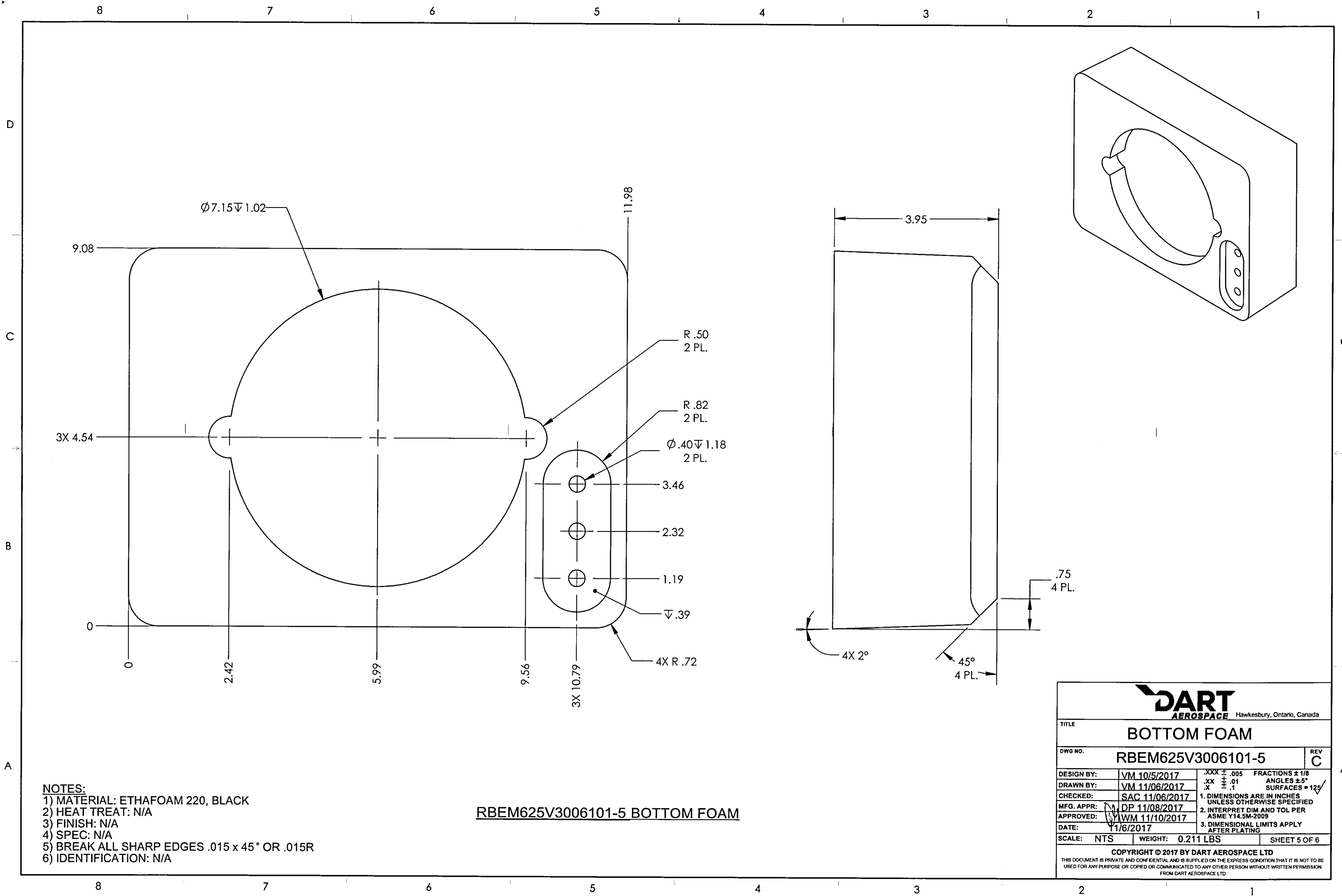
C

B

A


 DART AEROSPACE Hawkesbury, Ontario, Canada									
TITLE PLACARD									
DWG NO. RBEM625V3006101-3			REV C						
DESIGN BY:	VM 10/5/2017	<table border="1"><tr><td>.XXX ± .005</td><td>FRACTIONS ± 1/8</td></tr><tr><td>.XX ± .01</td><td>ANGLES ± 5°</td></tr><tr><td>.X ± .1</td><td>SURFACES = 125</td></tr></table> <p>1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING</p>		.XXX ± .005	FRACTIONS ± 1/8	.XX ± .01	ANGLES ± 5°	.X ± .1	SURFACES = 125
.XXX ± .005	FRACTIONS ± 1/8								
.XX ± .01	ANGLES ± 5°								
.X ± .1	SURFACES = 125								
DRAWN BY:	VM 11/06/2017								
CHECKED:	SAC 11/06/2017								
MFG. APPR:	DP 11/08/2017								
APPROVED:	WM 11/10/2017								
DATE:	11/6/2017								
SCALE:	NTS	WEIGHT:	N/A						
SHEET 4 OF 6									
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8 7 6 5 4 3 2 1



- NOTES:
- 1) MATERIAL: ETHAFOAM 220, BLACK
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBEM625V3006101-5 BOTTOM FOAM

				Hawkesbury, Ontario, Canada	
TITLE					
BOTTOM FOAM					
DWG NO.				REV	
RBEM625V3006101-5				C	
DESIGN BY:	VM 10/5/2017		.XXX ± .005	FRACTIONS ± 1/8	
DRAWN BY:	VM 11/06/2017		.XX ± .01	ANGLES ± 5°	
CHECKED:	SAC 11/06/2017		.X ± .1	SURFACES = 125	
MFG. APPR:	DP 11/08/2017		1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		
APPROVED:	WM 11/10/2017				
DATE:	11/6/2017		2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
SCALE:	NTS		3. DIMENSIONAL LIMITS APPLY AFTER PLATING		SHEET 5 OF 6
WEIGHT:	0.211 LBS				
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